



Art's Way Manufacturing Co., Inc.
 Armstrong, IA 50514-0288
 712-864-3131
www.artsway-ag.com

Recommended Stock List - Grinder Mixer

<u>Item Number</u>	<u>Description</u>	<u>Quantity Per Machine</u>	<u>Quantity Recommended</u>
157830	Shaft Assy, 26" Rotor		1
610720	AUGER ASSY, MIXING		1
577790	Gearbox		1
586440	Motor, Hyd 20 Cu. In.		1
585120	Motor, Hyd 12 Cu.In.		1
576240	Motor, Hyd 9.6 CID		1
020570	Rotor Assy, 20" Hammermi		1
613160	JACKSHAFT, HM BELT DRIVE		1
611440	AUGER WLDT, UPPER		1
205990	Tube Wldt, 8 x 103 x 16		1
610740	TUBE WLDT, MIXING		1
020270	Bearing, Flange 4.645 x		1
210830	Hopper Wldt, Folding Aug		1
012320	Gear, Bevel 14T 1 Bore		1
163790	Sprocket, 60B14 Coupler		1
349500	Band Assy, Half		1
591420	Plate Wldt, Upper		1
013860	Clutch, A-46 1-5/8		1
041070	Tube, Extension 8 x 72		1
158210	Arm Wldt, Clutch		1
165650	Sprocket Assy, 60B13, Sp		1
458500	Sprocket, 60B10 1" Dia.		1
1802909	Shaft, Worm Hydraulic		1
611140	WASHER, HALF UHMW		2
164020	Seal, Tank Lid Rubber		1
384570	Chain, Roller RC40 66 Pi		1
151240	Hinge, Tank Lid.....		1
581700	HAMMER KNIFE, 3/16		5
020650	Washer, Flat 1.14 ID X 1		2



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Recommended Stock List - 8215 Grinder Mixer

<u>Item Number</u>	<u>Descripton</u>	<u>Quantity per Machine</u>	<u>Quantity Recommended</u>
645140	yes		2
645160	yes		2
644810	yes		2
645180	yes		2
644370	yes		4



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Recommend Stock List X700 & X500 Manure Spreader

<u>Item Number</u>	<u>Description</u>	<u>Qty per Machine</u>	<u>Qty Recommended</u>
HH76-02-8238	HITCH, CAT4 AUSTEMPERED HITCH	1	1
H160075	SWIVEL SHAFT	1	1
597420	WEIGH-SHAFT	1	0
HH76-02-8199	Clevis, Hitch	1	1
630900	Jack, Simol	1	1
HN69-05-4031	Hub Assembly	4	1
HN69-06-4075	Spindle	4	1
597410	Weigh Spinidle	4	1
HN69-02-4045	Outside Bearing	4	4
HN69-02-4028	Grease Seal	4	4
HN69-02-4068	Outside Bearing Race	4	4
HN69-02-4064	INSIDE BEARING	4	4
HN69-02-4066	INSIDE BEARING RACE	4	4
455751P	Gasket	4	4
010560	Bearing Assembly	2	2
H160028	PTO Drive Shaft	1	1
H140012	Drive Shaft	1	1
HK08-55-1027	BEARING, 1.50", PILLOW BLOCK	4	4
H160073	Slip Sleeve Shaft Assembly	1	1
H140049	35R Shaft to Beater with Guard	1	1
607060	Pump Adapter	1	1
HC47-00-3122	Motor Hyd	2	2
HO74-01-5069	Gearbox Apron	2	1
H610132	Motor Shim Plate	2	2
H610206	OUTSIDE APRON TIGHTENER	2	2
H140003	APRON IDLER SHAFT	2	2
HM08-56-3077	Sprocket	4	4
H160024	Center Tensioner Plate	1	1
H200074	Idler Sprocket	4	4
690831	Rear Apron Shaft	1	1
H610203	Inside Apron Tightener	2	2
660580	Cylinder Chief	2	1
660585	Cylinder Prince	2	1
660595	Plastic Slide	4	4
H140503	BTRS W/ Hooks	1	1
690837	Slop Gate Flap	1	1
H140034	Flashing Front	1	1
597432	J Block	1	1

HC67-04-3137	FLOW CONTROL VALVE	1	1
690879	BLOCK, HYD C11020-10-25	1	1
690878	BLOCK, HYD C11065	1	1
HC67-04-3196	FLOW CONTROL VALVE	1	1

Apron Chains

<u>Item Number</u>	<u>Description</u>	<u>Qty per Machine</u>	<u>Qty Reccomended</u>
690730	Apron Chain Complete	2	2
690731	Apron Chain 10 Slat	N/A	2
690732	Apron Chain 1 Slat w/ Links	N/A	2
690847	Weld In Slat	N/A	2
634275	Connecting Link	N/A	2

Apron Gearbox Internals

<u>Item Number</u>	<u>Description</u>	<u>Qty per Machine</u>	<u>Qty Reccomended</u>
H9975	HOUSING RT350 1	1	1
H14551	HUB Ø2" 1	1	1
H9918	CIRCLIP E 82 1	1	1
H9974	GEAR Z=49 1	1	1
H9982	BEARING 6015 2	2	2
H9984	CIRCLIP I 115 2	2	2
H8670-5	PINION Z=12 1	1	1
H4174	KEY 12X8X30 1	1	1
H8670-4	GEAR Z=50 1	1	1
H3342	BEARING 6208 2	2	2
H3435	CIRCLIP I 80 3	3	3
H8670-3	PINION Z=10 1	1	1
H3396	KEY 8X7X25 1	1	1
H8670-2	GEAR Z=43 1	1	1
H8596	BEARING 6305 2	2	2
H3433	CIRCLIP I 62 2	2	2
H9923	PINION Z=28 1	1	1
H1538	BEARING 6010 1	1	1
H3428	CIRCLIP E 50 1	1	1
H9175	OIL BREATHER PLUG Ø1"GAS 2	2	2
H1831	OIL LEVEL INDIC. Ø1"GAS 2	2	2
H8625	PLUG Ø62 2	2	2
H8243	PLUG Ø80 2	2	2
H9983	OIL SEAL 75/115/10 2	2	2
H9976	COVER 1	1	1
H9977	GASKET 1	1	1
H3284	SCREW,HEX-HD M8X16 8	8	8
H6101	32 GASKET 1	1	1

Beater Gearbox Internals

<u>Item Number</u>	<u>Description</u>	<u>Qty per Machine</u>	<u>Qty Reccomended</u>
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H14936	[PG. 70] GEAR BOX SRT8/1830/8	1	1
H14944	RIGHT PANEL 1	1	1
H14945	LEFT PANEL 1	1	1
H14946	RIGHT BEATER 1	1	1
H14947	LEFT BEATER 1	1	1
H14950	CROSS BAR 1	1	1
H3340	BEARING 1307 E 2	2	2
H7724	COVERPLATE 2	2	2
H3435	CIRCLIP I 80 2	2	2
H1495	2 LUBRIFICATION KIT 1	1	1
H3768	SCREW,HEX-HD M12X35 12	12	12
H4478	NUT M12 12	12	12
H8940	SCREW, HEX-HD M16X35 4	4	4
H3690	NUT M16 4	4	4
H9569	KNIFE 24	24	24
H1462	6 RIGHT BLADE 11	11	11
H1462	7 LEFT BLADE 11	11	11
H9802	SCREW, HEX-HD M16X1.5X50 92	92	92
H9113	NUT M16X1.5 92	92	92
H7331	OIL SEAL 45/72/10 2	2	2
H3462	O-RING 176 2	2	2



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Recommended Stock List - X900 Manure Spreader

<u>Item Number</u>	<u>Description</u>	<u>Qty per Machine</u>	<u>Qty Recommended</u>
H160075	Swivel Shaft	1	1
597420	Weigh Shaft	1	1
630900	Simol Jack	1	1
HH76-02-8238	HITCH, CAT4 AUSTEMPERED HITCH	1	1
H160071	HITCH RECEIVER	1	1
HH76-02-8199	clevis for hitch	1	1
HN69-06-4075	SPINDLE, 3-3/8 DIA.	1	1
597410	WEIGH-SPINDLE, 3-3/8 DIA.	1	1
HN69-05-4031	Hub Assembly	4	1
HN69-02-4045	Outside Bearing	4	4
HN69-02-4028	Grease Seal	4	4
HN69-02-4068	Outside Bearing Race	4	4
HN69-02-4064	INSIDE BEARING	4	4
HN69-02-4066	INSIDE BEARING RACE	4	4
455751P	Gasket	4	4
HK08-55-1027	BEARING, 1.50", PILLOW BLOCK	4	4
H160012	DRIVE SHAFT	1	1
H200186	Pump Adapter	1	1
H160048	35R DRIVE SHAFT WITH GUARD (TO BEATERS)	1	1
010560	BEARING ASSEMBLY	2	2
H160028	PTO DRIVE SHAFT	1	1
598080	Slip Shaft	1	1
HO74-01-5069	GEARBOX, RIGHT ANGLE	2	1
HC47-00-3122	MOTOR, HYD	2	1
H610132	Shim Plate	2	2
609500	Mount, Bushing	1	1
H160006	SHAFT, APRON	1	1
HM08-56-3077	SPROCKET, 667X 8T	4	4
H160003	APRON IDLER SHAFT	1	1
H610206	OUTSIDE APRON TIGHTENER	2	2
H610203	INSIDE APRON TIGHTENER	2	2
H200074	6-TOOTH IDLER SPRKT	4	4
H160024	CENTER TENSIONER PLATE	1	1
660590	PLASTIC SLIDE,	4	4
660585	Cylinder Prince	2	1
660580	Cylinder Chief	2	1
H160503	Beater with Lift Hooks	1	1

HC67-04-3137	FLOW CONTROL VALVE	1	1
690879	BLOCK, HYD C11020-10-25	1	1
690878	BLOCK, HYD C11065	1	1
HC67-04-3196	FLOW CONTROL VALVE	1	1
690605	Slop Gate Flap	1	1
H160034	Front Flashing	1	1

Apron Chain

<u>Item Number</u>	<u>Description</u>	<u>Qty per Machine</u>	<u>Qty Recommended</u>
690930	Apron Chain Complete	2	2
690931	Apron Chain 10 Slat	N/A	2
690932	Apron Chain 1 Slat w/ Links	N/A	2
690607	Weld In Slat	N/A	2
634275	Connecting Link	N/A	2

Apron Gearbox Internals

<u>Item Number</u>	<u>Description</u>	<u>Qty per Machine</u>	<u>Qty Recommended</u>
H9975	HOUSING RT350 1	1	1
H14551	HUB Ø2" 1	1	1
H9918	CIRCLIP E 82 1	1	1
H9974	GEAR Z=49 1	1	1
H9982	BEARING 6015 2	2	2
H9984	CIRCLIP I 115 2	2	2
H8670-5	PINION Z=12 1	1	1
H4174	KEY 12X8X30 1	1	1
H8670-4	GEAR Z=50 1	1	1
H3342	BEARING 6208 2	2	2
H3435	CIRCLIP I 80 3	3	3
H8670-3	PINION Z=10 1	1	1
H3396	KEY 8X7X25 1	1	1
H8670-2	GEAR Z=43 1	1	1
H8596	BEARING 6305 2	2	2
H3433	CIRCLIP I 62 2	2	2
H9923	PINION Z=28 1	1	1
H1538	BEARING 6010 1	1	1
H3428	CIRCLIP E 50 1	1	1
H9175	OIL BREATHER PLUG Ø1"GAS 2	2	2
H1831	OIL LEVEL INDIC. Ø1"GAS 2	2	2
H8625	PLUG Ø62 2	2	2
H8243	PLUG Ø80 2	2	2
H9983	OIL SEAL 75/115/10 2	2	2
H9976	COVER 1	1	1
H9977	GASKET 1	1	1
H3284	SCREW, HEX-HD M8X16 8	8	8
H6101	32 GASKET 1	1	1

Beater Gearbox Internals

<u>Item Number</u>	<u>Description</u>	<u>Qty per Machine</u>	<u>Qty Recommended</u>
H9137	LEFT	2	2
H9011	WASHER	3	3
H9051	BEVEL	2	2
H1259	BEARING	4	4
H1531	BEARING	1	1
H10381	GEAR	1	1
H3430	CIRCLIP	1	1
H9138	RIGHT	1	1
H9839	SHAFT	1	1
H9124	SPACER	2	2
H9139	O-RING	2	2
H4138	SCREW,	12	12
H9111	CALOTTE	2	2
H9134	GASKET	2	2
H7481	OIL	2	2
H13103	BEARING	2	2
H12645	SHAFT	2	2
H9123	SPACER	2	2
H9052	GEAR	2	2
H3349	BEARING	2	2
H14252	SPACER	2	2
H3549	SCREW,	54	54
H9135	GASKET	6	6
H12624	HOUSING	2	2
H14254	SPACER	1	1
H9126	HOUSING	1	1
H14255	SPACER	1	1
H9301	OIL	1	1
H9179	OIL	1	1
H9707	OIL	1	1
H10380	BEVEL	1	1
H9133	GASKET	1	1
H9127	HUB	1	1
H9053	SHAFT	1	1
H7480	OIL	1	1
H12657	COMPLETE	2	2
H9783	COMPLETE	1	1



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Recommended Stock List - TOP-SPREAD

<u>Item Number</u>	<u>Description</u>	<u>Qty per Machine</u>	<u>Qty Recommended</u>
650031	Tension Bolt Block	2	4
650130	60 x 14T 1.25 ID	1	2
650129	61 x 14T 1.25 ID	1	2
650131	15 Tooth #60 Idler	2	4
650132	60BS34 Sprocket	1	2
650148	Front Apron Shaft	1	2
650149	Rear Apron Shaft	1	2
650008	Adjuster Apron	2	4
650002	3/4" x 1-1/4" Bushing	2	4
650003	1-1/4" x 1-1/4" Bushing	2	4
650151	Apron Chain Sprocket	2	4
650161	Welded Sprocket	2	4
650101	Hydraulic Motor	1	2
MP40.00229	Shaft Coupler	1	2
010560	Bearing Assembly	4	8
650036	Rotor Tube	2	4
650159	Knife Sleeve	28	56
650178	Beater Flap	28	56
650102	Spread Motor	1	2
650103	Manifold	1	2



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Recommended Stock List - 9016 HD High Dump

<u>Item Number</u>	<u>Description</u>	<u>Qty per Machine</u>	<u>Qty Recommended</u>
628180	Weigh Bar	4	4
631000	Standard Bar	4	2
618400	Master Lift Cylinder	1	1
618450	Slave Lift Cylinder	1	1
621150	Tilt Cylinder	2	2
618430	Center Block	1	1
576420	Hitch, SPH Pintle	1	1
H160075	Swivel Shaft	1	1
MP19.01002	Spindle	2	1
522060	Hub Assembly	2	1
522110P	Seal, Grease	2	1
522100	Bearing Cone Outer	2	1
522090	Bearing Cone Inner	2	1
455720	hub cap, bolt on	2	1
671028	pin wldt	4	2
671032	pin wldt roller	2	1
MP19.00454	roller, elevator	2	2
671036	pin wldt upper roller	2	2
MP19.00453.7	Roller, Elevator	2	2



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Recommended Stock List - 9015 High Dump

<u>Item Number</u>	<u>Description</u>	<u>Qty per Machine</u>	<u>Qty Recommended</u>	<u>4W</u>	<u>2W</u>
MP19.00984.7	spring, compression	2	2	x	x
MP19.00981	roller	2	2	x	x
MP12.10303	Ball Joint Kit LH	2	2	x	
MP19.00869.7	tie rod wldt	1	1	x	
MP12.10304	Ball Joint Kit RH	2	2	x	
MP19.00082	Seal, oil	4	4	x	
MP19.00083	Bearing Cone	4	4	x	
MP19.00084	Bearing Cup	4	4	x	
MP19.00081	Hub Assembly	4	1	x	
MP19.01002	Spindle	2	2		x
MP19.01121	Seal, oil	2	2		x
MP19.01122	Bearing Cone	2	2		x
MP19.01123	Bearing Cup	2	2		x
MP19.01125	Hub Assembly w/ Cups	2	1		x
MP19.01127	Bearing Cone	2	2		x
MP19.01128	Bearing Cup	2	2		x
MP19.01165.7	Cylinder 3x6	2	2	x	
MP19.00747	Seal Kit	2	2	x	
MP19.00251.7	Arm Wldt	1	1	x	
MP19.00863.7	Cylinder 5 x 80.5 x 3	1	1	x	x
MP19.00898.7	Cylinder 4 x 80.5 x 2.5	1	1	x	x
MP19.00997	Stabilizer Valve	1	1	x	
MP19.00995	Hyd Manifold	1	1	x	x



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Recommended Stock List - 2100 Forage Box

<u>Item Number</u>	<u>Description</u>	<u>Qty per Machine</u>	<u>Qty Reccomended</u>
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Recommended Stock List - Grader

<u>Item Number</u>	<u>Description</u>	<u>Qty per Machine</u>	<u>Qty Recommended</u>
LS4000001	Jack	1	1
LS4000028	Cylinder Tilt	1	1
581370	Seal Kit	N/A	2
LS4000228	Cylinder Pivot	2	1
LS4000027	Cylinder Lift	1	1
384840	Seal Kit	N/A	1
V180220	Bushing	11	5
LS400097	Valve, Hydraulic Cushion	1	1
592160	Cylinder Steer	1	1
355350P	Seal Kit	N/A	1
LSGRA1445	Axle Weldment	2	1
129810	Seal Kit	2	2
U51100008	Hub	2	2
129800	Cone, Bearing	2	2
129790	Cone, Bearing	2	2
U51200010	Cup Bearing	2	2
U51200006	Cup Bearing	2	2

Moldboard Bits

<u>Item Number</u>	<u>Description</u>	<u>Qty per Machine</u>	<u>Qty Recommended</u>
LS400125	Edge, Cutting 6 (LS1200)	2	2
LS400126	Edge, Cutting 7 (LS1400)	2	2
583360	Edge, Cutting 8 (LS1600)	2	2



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Recommended Stock List - Land Plane

<u>Item Number</u>	<u>Description</u>	<u>Qty per Machine</u>	<u>Qty Recommended</u>
V180510	Moldboard 1200	1	1
V180529	Moldboard 1650 LH	1	1
V180530	Moldboard 1650 RH	1	1
V306210	BIT, REVERSIBLE 12'	1	1
V180560	BIT, REVERSIBLE 16'	1	1
V180253	Plate, HF Wear	2	2
510640	Cylinder	1	1
386650	Seal Kit	N/A	1
V180423	S Tine	18	40
599240	Bit Reversible 3000	2	2
V168050	Bit, reversible 2400	2	2
V166050	Bit Reversible 2000	2	2
599190	Moldboard Wing 3000	2	2
V180260	Moldboard Wing 2400	2	2
V180690	Moldboard Wing 2000	2	2
599220	MBrd Ctr 3000	1	1
V180260	MBrd CTR 2000/2400	1	1
599230	BIT, REVERSIBLE 108"	1	1
V168050	BIT, REVERSIBLE 96"	1	1
386540	Center Cylinder 20/24	1	1
386590P	seal kit	N/A	1
599260	Link Wldt 3000	2	2
V180654	Link Wldt 20/24	2	2
599330	LINK ASSEMBLY, V3000	2	2
V180904	LINK ASSEMBLY, V2000/V2400	2	2
V180910	Cylinder S Tine	3	3
V180225	BW Assembly	2	1
V308250	Check Valve	1	1
561940	Cylidner wing 3000	2	2
599261	Plate Wing Cyl 3k	2	2
563000	Valve Assembly, dual check 3K	1	1



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Recommended Stock List - Plow

<u>Item Number</u>	<u>Description</u>	<u>Qty per Machine</u>	<u>Qty Recommended</u>
I484687R2	LH Trash Plate Bracket	8 to 16	8
I484688R2	RH Trash Plate Bracket	8 to 16	8
I483682R1	Trash Plate LH	8 to 16	8
I476811R1	Trash Plate RH	8 to 16	8
I490848R1	Beam, Rigid	8 to 16	4
I224101C1	Bar, with block	16 to 32	4
I224104C1	Bar, without block	16 to 32	4
I465800R2	Beam, Trip RH	8 to 16	4
I541422R1	Beam, Trip LH	8 to 16	4
I465868R1	Spring	8 to 16	4
I524452R1	Spring	8 to 16	4
I524453R1	Spring	8 to 16	4
I541417R2	Bracket	8 to 16	2
I462273R3	Bearing, Pivot RH	4 to 8	2
I462272R3	Bearing, Pivot LH	4 to 8	2
i541482r1	Housing	4 to 8	2
007600	bearing, cone 1.62	1	1
012630	bearing, cone 1.25	1	1
I606468R21	hub assembly	1	1
i179314a1	Moldboard, HSCXN-RH	4 to 8	4
I179315A1	Moldboard, HSCXN-LH	4 to 8	4
617170	LH PLASTIC MOLDBOARD	4 to 8	4
617180	RH PLASTIC MOLDBOARD	4 to 8	4
I491634R1	Moldboard, Deep Tillage RH	4 to 8	4
I491633R1	Moldboard, Deep Tillage LH	4 to 8	4



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Recommended Stock List - 1222 Defoliator

<u>Item Number</u>	<u>Description</u>	<u>Qty per Machine</u>	<u>Qty Recommended</u>
238420	Bearing	2	2
623970	U Joint 44R	2	2
566940	Stub Shaft Input	1	1
576420	Pintle Hitch	1	1
561940	Cylinder	4	1
183330	Deflector Flap	43	10
567000	Door Cylinder	1	1
643133	Rubber Latch	4	1
552150	Gearbox	1	1
552920	Driveline PTO	2	1
522980	Bearing	4	2
421960	Sheave	2	1
522140	Sheave	1	1
225700	Split Bushing	3	2
552850	Belt	1	1
552890	Belt	1	1
567250	Belt	1	1
552150	Sheave	2	1
556250	Split Tensioner	2	2
R66250	Bearing	6	3
530700	2" Bearing	3	3
573030	Bracket Weldment	4	4
U50800004	Knife	144	144
E278029	Rubber Flail	360	180
566690	Spindle	4	4
TG0760	Hub Assembly	4	1
E072316	Bearing	4	4
E072319	Bearing	4	4
510430	Disc	12	6
510550	Bearing	24	12
E392001	Knife	12	12
523380	Spindle, Carrier Wheel	2	1
007600	Bearing Cone	2	2
012630	Bearing Cone	2	2
007590	Hub Assembly	2	1
563000	Valve Assembly, Dual Check	1	1



Art's Way Manufacturing Co., Inc.
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Recommended Stock List - 6812D Beet Harvester

<u>Item Number</u>	<u>Description</u>	<u>Qty per Machine</u>	<u>Qty Recommended</u>
561945	hitch pivot cylinder	1	1
561940	Hitch raise cylinder	2	1
576420	pintle hitch	1	1
576400	hitch weldment	1	1
601270	hyd. Junction block	2	1
583650	Rowfinder Valve	1	1
JAN142148	RH Row Finder Arm	1	1
JAN142149	LH Row Finder Arm	1	1
521950	Rowfinder t-assembly	1	1
JN145977	Cross Shaft	1	1
520400	Gearbox	1	1
562050	pump drive gearbox	1	1
601405	pump	1	1
594450	bearing, pb 1.75	4	4
345910	U Joint Yoke	10	5
182230	Kit, Cross and Bearing	5	5
522140	Sheave	4	4
522150	Sheave	1	1
561480	Sheave Assembly	1	1
561870	Yoke Weldment	1	1
251230	QD Bushing	4	4
E072445	Bearing 4blt	various	12
522210	Belt, Rear Drive	1	1
231000	Compression Spring	1	1
525560	Arm Weldment	4	2
236490	Bearing, Spherical	4	4
522270	Belt, Double	1	2
582060	sheave assembly	1	1
581400	Sheave dbl	8	4
413970	Roller	4	4
347540	rod, grate	various	40
538490	Motor	1	1
594270	sprocket, 9t	2	2
607200	belted chain	1	1
602220	drive shaft	1	1
E072358	PB BEARING, 2.0 BORE	2	2
523580	ROLLER, SOLID STEEL	2	2
606120	Weldment, front	2	2
595650	conveyor roller	8	8

601100	Valve, Assembly	1	1
606200	ELEMENT, HYD. OIL FILTER	1	1
601280	Manifold Hyd	1	1
601340	o-ring	1	1
601430	kit, seal	1	1
601395	kit, seal	1	1
601375	kit, seal	1	1
601385	kit, seal	1	1
525330	cylinder, boom	2	2
538500	motor	2	2
599920	SPROCKET, 12T/ 2.0 B	2	2
595960	bearing	2	2
P99649	SPROCKET	1	1
343280	rubber roller	24	24
251220	qd bushing	1	1
558650	BUSHING, QD, SH 1.25" BORE, 1.31" KW	1	1
558660	shaft, drive	1	1
247100	rubber roller	22	22
551380	sprocket idler 50	4	4
551390	sprocket idler 56	4	4
609320	strip, wear UHMW	4	4
601240	CYLINDER, HYD, 3.0 X 30.0	1	1
525360	ball weldment	1	1
523560	sprocket 56	2	2
533020	sprocket 50	2	2
606950	motor	1	1
601440	Valve, Assembly	1	1
588930	chain - fw	1	1
523760	sprocket	1	1
JAN142341	sprocket	1	1
433230	roller, wheel	1	1
609290	BEARING, BALL	2	2
609380	disc	14	14
522060	hub, assembly	2	2
522090	bearing, cone inner	2	2
522100	bearing, cone outer	2	2
522070	bearing cup inner	2	2
522080	bearing cup outer	2	2

HEAD

<u>Item Number</u>	<u>Description</u>	<u>Qty per machine</u>	<u>Qty Recommended</u>
E072445	bearing	8	8
264770	bracket, grabroll arm	2	2
538390	support weldment	2	2
561670	bearing cover	2	2
538410	bearing, ball	2	2
E741066	sprocket,	2	2
538460	gearbox	1	1

561450	sheave	8	8
251220	bushing	8	8
559160	mount wldt	4	4
E072358	bearing	4	4
561460	sheave	2	2
035090	bearing	4	4
561440	sheave	2	2
561140	bushing	2	2
541740	SPROCKET ASSY, IDLER BRG.	2	2
E741066	sprocket	2	2
E126080	bushing	2	2
551340	clutch, paddle slip	2	2
288070	split bushing	2	2
523380	spindle, carrier wheel	2	2
007600	bearing cone	2	2
018930	bearing cup inner	2	2
007590	hub	2	2
018860	outer cup	2	2
012630	bearing cone	2	2
521780	strut assembly	12	2
521820	strut weldment	12	1
263160	felt washer	24	12
261640	cone bearing	24	12
E072462	cup bearing	24	12
261650	CUP, BEARING	24	12
184960	cone bearing	24	12
660500	lifter wheel	24	48
354220	paddle weldment	12	2
354230	paddle weldment	12	2
354240	paddle weldment	12	2
354250	paddle weldment	12	2
595980	barrier comb	12	6

Note
grab rolls

A single units worth of the grab rolls most common to the units sold by the dealer should be considered.